		A TechForAg 'Ready-To-Milk' Modular Parlor				
		Model: Dbl. 6 Blue Diamond/Germania HerringBone - Remanufacture	d			
		Key Features: Conventional Exit - Automatic Indexing				
		Prepared For: Website # 163 - Preliminary Proposal # 040414 - #3				
	T	Used equipment subject to supply and demand - Proposal valid for 30 days.	Cost to			
Qty Units Description						
12	Stalls	<ul> <li>Blue Diamond Stalls - Conventional Exit</li> <li>Rump-Rails with 2" galvanized pipes, 11 ga stainless Butt Plate</li> <li>45" spacing</li> <li>Blue Diam. 88-501 Front-end</li> <li>(4) Support posts per side - galvanized</li> <li>Automatic Indexing</li> </ul>	\$ 9,750			
		-Air Power operated Entrance & Exit Gates - (2) Control Boxes with (6) buttons each: Entrance Gate Open - Close; Exit Gate Open - Close; Indexing In - Out;				
2	Groups	Automated Cow Traffic Controls         - (8) 3" x 10" stainless Cylinders         - (2) 6-Button Cow Traffic Control Boxes	Included with Stalls			
12	Stalls	3" x 5" Overhead Support Structure Galvanized	\$ 2,250			
12	Stalls	Stainless Curb - (No Gutter, No Grates)	\$ 2,625			
12	Units	Traditional CIP/Jetter Cup Holders Match Cups to Inflations - <i>Brand &amp; Model #</i>	\$ 825			

Qty	Units	Description		Cost to nduser
12	Units	Germania Model B-2 Arm TakeOffs All-Air operated; The original Model B - with these improvements: - Adjustable end-of-milking timer - Stainless clutch plate - Reinforced arm and J-hook - Hot dipped frame	\$	17,057
12	Units	Germania-Style Top Outlet Claw-Clusters - incl: - Air Forks - 06 Shells - 60" Milk Hose - 108" Pulsation Hose - Short air tubes - Liners of your choice: <i>Brand &amp; Model</i> - Strangko/BouMatic Pulsator	\$	5,475
		All Rubber Goods are New!	Ŷ	<i>c</i> , <i>mc</i>
12	Stalls	<ul> <li>Pulsation System - Includes:</li> <li>- 3" PVC Pulsation line with hoses, fittings &amp; wiring harness</li> <li>- 3" PVC FreshAir line with fittings &amp; hoses</li> <li>- (2) FreshAir Filters</li> <li>- (2) 3" PVC Cross-Overs in front &amp; back</li> <li>- (Pulsators included with Claw Clusters)</li> </ul>	\$	825
1	Units	<b>16- unit Pulsation Controller</b> (RoKa or Excalibur) <b>Electrician</b> <i>provides 120 volt receptacle nearby</i>	\$	1,063

Qty	Units	Description		Cost to Enduser
12	Stall Equiv.	<b>CIP - Receiver Combination Group</b> This group combines the traditional (2) Receiver groups and the entire CIP System into a single pre-assembled aggregate - pre-plumbed, pre-wired and palletized for instant installation		\$ 11,250
		<ul><li>18" x 26" Receiver</li><li>3" x 3" AccuWeigh style Moisture Trap, with slide valve and 4" sst vacuum gauge</li><li>Short Plug - Long Plug</li></ul>		
		<ul> <li>'- (1) 4" x 33" Sock Milk Filters with 1 1/2"side outlet; with (1) butterfly valve.</li> <li>1_ hp Milk Pump with restricted output during milking for better cooling (- <i>single-phase</i>)</li> </ul>		
		<ul> <li>- (1) LLC Probe to sense water level - (feeds signal into Pipe Line Washer)</li> <li>- 1" Input Group with hot and cold water valves + (3) chemical input ports</li> <li>Water supply lines to Omal valves will be' diam.</li> </ul>		
		<ul> <li>DeLaval C-125 Pipe Line Washer</li> <li>(3) Chemical Injection Pumps</li> <li>All MAC Interface Valves</li> </ul>		
		Electrician supplies: - 220 Volt, single phase to this group		
		<b>Plumber</b> provides - Hot and cold water to input group - No Anti Syphon valve required		

Qty	Units	Description		ost to iduser
12	stalls	<b>3'' Pipeline</b> <b>Single loop, double slope,</b> with nipples, fittings, all clamps, gaskets and brackets. <i>TechForAg provides labor and parts to connect these lines to the Receiver Group</i>		\$ 2,965
12	Stalls	<ul> <li>2" CIP Line</li> <li>with nipples, fittings, all clamps, gaskets &amp; brackets.</li> <li>Lines will be dead-ended at rear of parlor</li> <li>includes Sweep Y at front of parlor</li> <li><i>TechForAg connects 2'' discharge line from Filter to the Milk tank and into the parlor</i></li> </ul>		\$ 2,025
40	ft	<b>1 1/2'' Discharge line - New!</b> From filter to tank and on to a Sweep Y at the front of the parlor		\$ 1,250
2	Units	<ul> <li>5 ft Stainless Curb Extensions at Exit Gates from Exit Gate to Breezeway Wall. Includes concrete guard.</li> <li>To be welded into place by TFA after Modules have been placed</li> </ul>		\$ 638

				Co	ost to
Qty	Units	Description		En	duser
		Compressed Air System - incl:			
		- (1) 5 hp Speedair Compressor			
1	Group	- Twin-Tower Drier		\$	8,163
		-Low-Oil Control, Automatic Drains,			,
		- Interconnecting piping			
		- Preassembled for instant installation			
		- TFA connects all air lines to the Parlor, Holding Pen and CIP -Receiver Group			
		Small Air Prep Groups - APP-S			
		Includes copper lines & fittings for air to all stations of parlor			
1	Group	Installed on Module right before consuming equipment		\$	813
		7.5 Hp Vacuum System - incl.			
		- Pre-Filter, Check Valve; Exhaust Silencer, etc.			
		- 4" Header line to Pulsation and Receiver Group			
1	Group	- Preassembled for instant installation		\$	8,688
		- Includes Frequency Controller			
		Electrician provides 220 volt single phase to this Group - Bid separately!single or			
		3 phase?			
		I			

Qty	Units	Description		Cost to Enduser
		Modular Platforms for 6 stalls each The structural bases of the Modules; Height of your concrete cow platform should be 34" - if you are comfortable with a 38" working height.		
2	Units	To be discussed!		\$ 2,500

		In Summary			
		Sub-Total Materials		ሰ	<b>7</b> 0 1 <i>C</i> 0
		(The cost of the Parlor Materials)		\$	78,160
		Less 30% Dairy-Direct Discount (if you buy the parlor from us without a local Dealer)		\$	54,712
		<b>Pre-Installation Labor and Supplies</b> provided by TechForAg at it's factory to convert the above materials into a <i>Ready-To-Milk</i> Modular Parlor at 15%		\$	8,207
2	Trucks	Freight - @ \$750/truck 2 trucks for this project; Freight quote for Wisconssin only		\$	1,500
		On-Site Installation Labor and Supplies: (2) Technicians for (8) days @ 12 hours		\$	12,480
		Grand Total I			
		Parlor with Freight & Installation		\$	76,899
		Per Stall		\$	6,408

		<b>Optionally Available at Additional C</b>	Cost	
Qty	Units	Description		ost to oduser
1	24 ft x 80 ft	Germania-Style TechForAg Crowd Gate - New! - TechForAg installs the gate, including lengthwise components & Main Control Box at top of holding pen; plus a Remote Box in back of H.P. - Does not include Holding Pen Fences nor 4'' Channel		\$ 12,550
12	Stalls	Grates, Gutter and Curb All Stainless; All-in One Welded Structure - New! Normally the manure runs into the holding pen. If customer wants to adapt the new gutter to an existing drain, Dealer makes the adaptation - Bid separately!		\$ 7,063
12	Units	Fold-up CIP Jetter Cup Holders, with New jetter cups         Brand & Model #		\$ 3,343
12	Stalls	AccuWeigh 65 or 90 System, with - (2) Control Boxes - An extra Vacuum/Wash Line - 3-way valves group at Receiver Groups to supply milking vacuum to the 2" Vacuum/Wash Line - Includes Freight & Installation		\$ 12,857