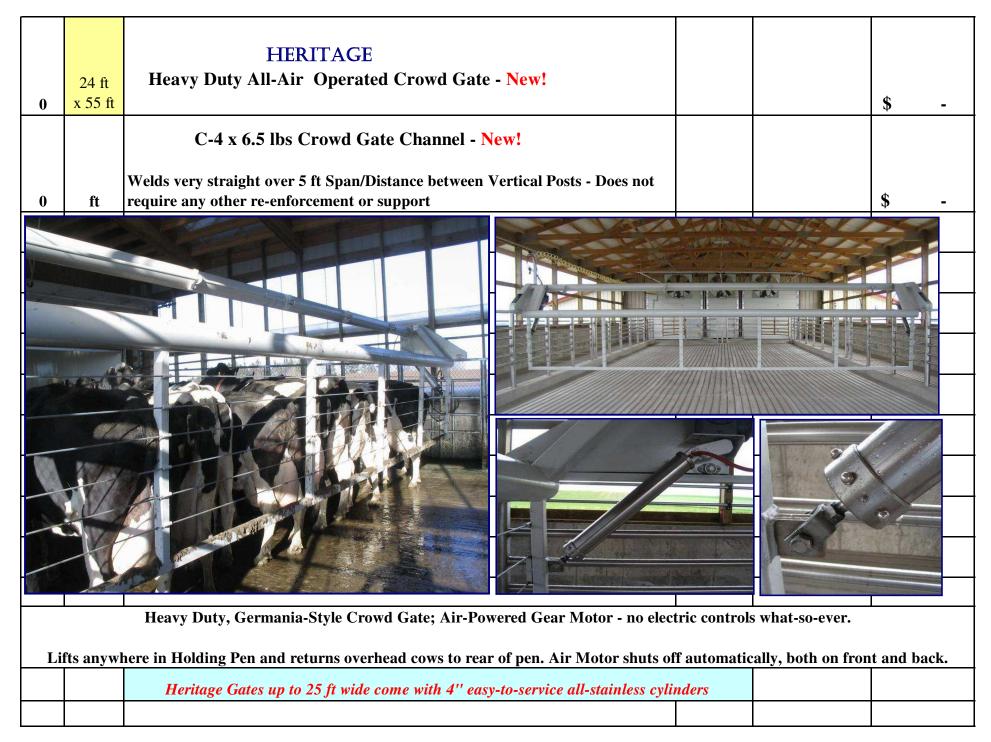


QTY	Units	Description		Cost to End-user
16	Stalls	Germania ParaBone Stalls - Rapid Exit - All stainless RumpRails; 30" spacing - (2) Support posts per side - stainless - Rapid Exit Brisket Bar - stainless - Auto-Indexing (w/(4) 3" x 10" Cylinders) - stainless		\$ 20,571
			All-stainless Germania Bris supporting with no posts Therefore, no posts for the around and no posts for around. If a cow goes down from a can easily get to her with th Upper Left: BrBar in ind Lower Left: BrBar in Rapie Above: Brisket Bar in non	in the center. cows to walk you to clean milk fever you he skid loader. exed position d Exit position

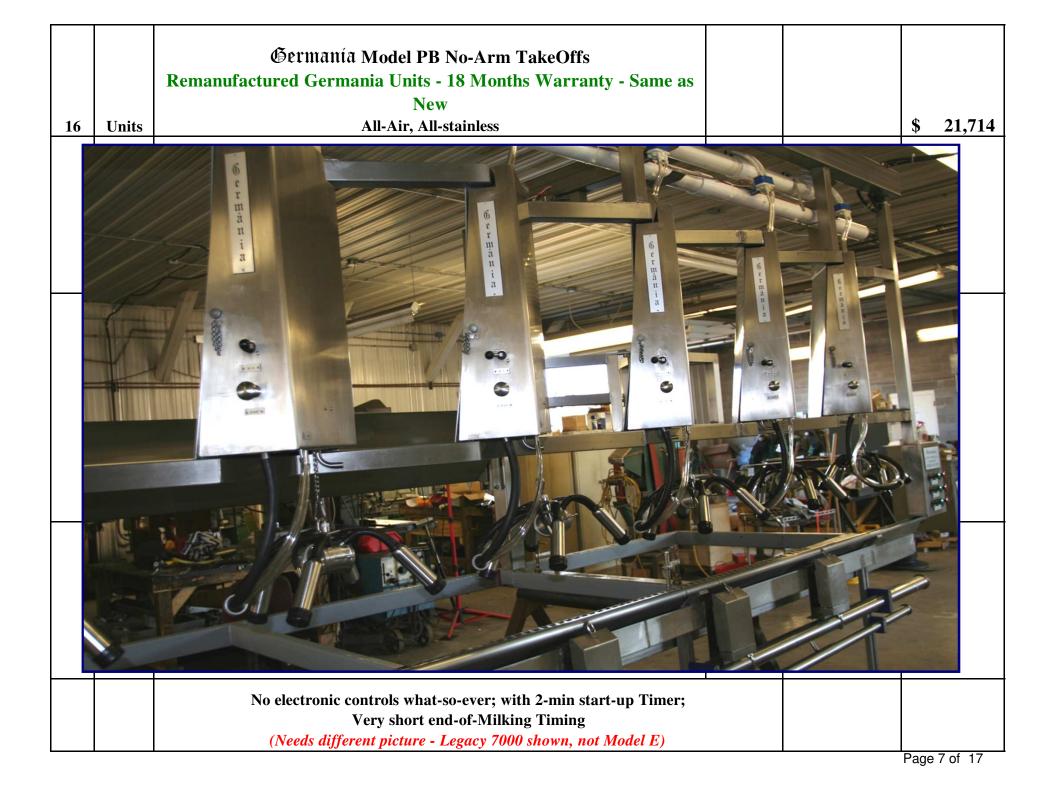
16	Stalls	3" x 5 "Overhead Support Structure There are no posts from RumpRail down to Curb!		\$ 3,429
16	Stalls	Stainless Curbing - no Gutter, no Grates		\$ 2,857
	Stalls	New Grates & Gutter; Remanufactured Curbing All Stainless; All-in One Welded Structure		\$ -

		Automated Cow Traf	fic Controls	
		- (4) 3" x 10" stainless Gate Cylinders		
		- (2) 3" x 10" stainless Indexing Cylinders	S	
4	Groups	- (4) 8-Button Cow Traffic Control Statio		\$ 10,314
		5-Button Control Station f	for Crowd Gate	
		- On PT-I: Buttons will be integrated into	cover of last stall.	
0	Group	- On PT-II & ParaBone: Buttons will be		\$ -
		<complex-block></complex-block>		

Cow Traffic Controls at last stall on either side of parlor, plus (2) remote panels in front. 3" cylinders operate Entrance & Exit Gate



0	ft	Holding Pen Fence, galvanized with 3" verticals @ 5 ft on center per 20 ft section of fence; (4) 1 1/2" Pipe Horizontals @ 12" o/c Normally, your Contractor provides the Holding Pen Fences. We'll provide them if he doesn't want to or can't @ \$74/ft les		\$-
0	ft	2 x 10 ft V-Lane Fences from H.P. into Parlor @ \$74/ft less 15% Stainless fences optionally available		\$-
		Three Crowd Gate Control Stations:		Cost include with Cr-G.
			- Center	s in back of front of parlor



16 Units	Germania Top Outlet Claw-Clusters Remanufactured - Air Forks - 06 Shells - 60" Milk Hose - 108" Pulsation Hose - Short air tubes - Liners of your choice: <i>Brand & Model</i> ? - DeLaval Delatron Pulsators - All New Silicone Rubber	\$ 7,771
	<image/>	
		Page 8 of 17

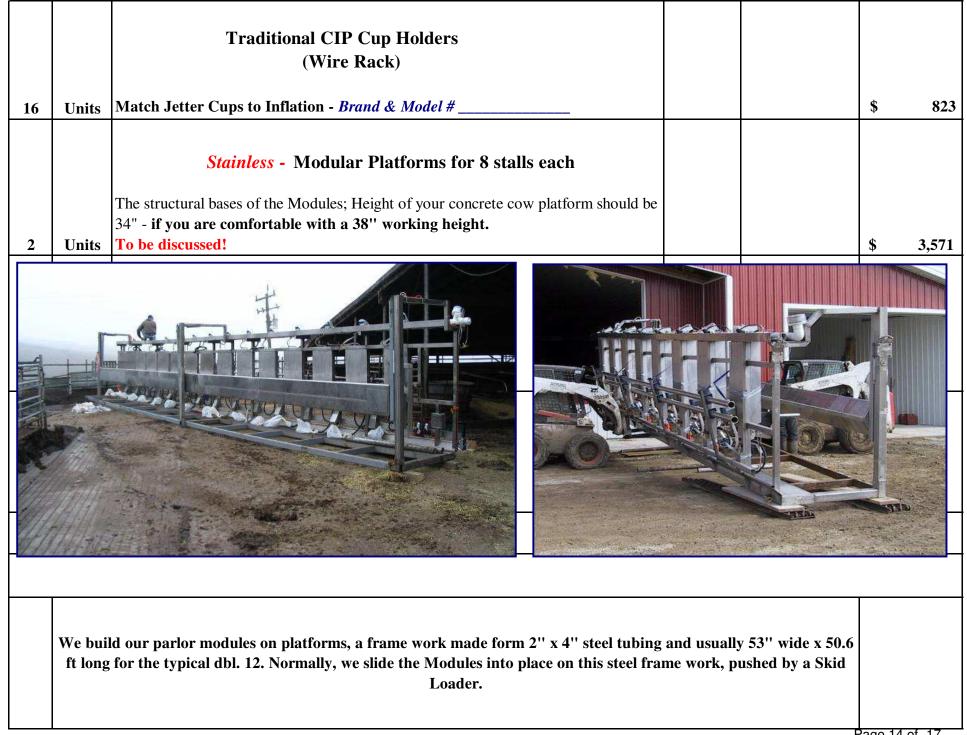
16	Stalls	Pulsation System - 3" PVC Pulsation line with hoses, fittings & wiring harness - 3" PVC FreshAir line with fittings & hoses - (2) FreshAir Filters - (2) 3" PVC Cross-Overs in front & back DeLaval 20-unit Pulsation Controllers - New!		\$	1,029
2	Units	Electrician provides 120 volt receptacle nearby- bid separately!		\$	2,143
		2nd Controller serves as Stand-By - wired for instant change-over - No tools required			
		<image/>		Page 9	of 17

		HERITAGE CIP - Receiver Combination Group	
0	Stall Equiv.	This group combines the traditional Receiver Group and the entire CIP System into a single pre-assembled aggregate - pre-plumbed, pre-wired and palletized	\$ -
		26" x 18/26" Receiver - which is also the Wash Vat for the CIP Cycle - Remanufactured; with 3" U-bend and 3" x 3" Moisture Trap	
		 - (1) 4" x 33" Sock Milk Filters with 1 1/2" side outlet - New!. - 1 1/2 hp Milk Pump - New! - LL probe for milk level - (Float Type)- New! 	
		 - (1) LLC Probe to determine water level (Float Type) - New! - 1" Input Group with hot and cold water valves + (3) chemical input ports - New! Water supply lines to Omal valves should be at least 1" diam for shortest possible wash-up time 	
		- 1 1/2" Ball check valve with AirBlowOut of Restmilk- New!	
		HERITAGE C-12.5 Pipe Line Washer with (3) peristaltic chemical pumps - New! - All MAC Interface Valves	
		Electrician supplies: - 220 Volt, single or three phase to this Group	
		Plumber s upplies: - Hot & Cold water to the input group	
		Groups comes with a stand-by milk pump and a stand-by Variable Speed Drive	
0	Unit	4500 lbs/hr Plate Cooler	\$ -

		Traditional Receiver Group Partially New - partially Remanufactured 1 1/2hp Milk Pump with Dog House (1) 4" x 33" Milk Filter Moisture Trap, 3" PVC Shut-Off Valve 3" Valve in Low-Line Air Injector			
1	Group	Variable Speed Drive for better cooling, etc. Automatic CIP System C-125 Pipe Line Washer (3) Peristaltic Chemical Pumps (50) Gl vertical, enclosed Wash Vat Air Injector Several Drains		\$	<u>4,286</u> 6,429
1	Umt	1 1/4'' Black Water Hose - New!		φ	0,427
90	ft			\$	450
		Plumber provides water with 1 1/4" supply lines to these hoses - Bid separately!			
1	Units	Stainless Pit Steps - (4) steps, 30'' wide - New! with 1 1/2" stainless Hand Rail		\$	714

1	Group	Compressed Air System - New! (Single Compressor!) - (1) 5 hp SpeedAir Compressor - Twin Tower Drier - Low Oil Control, Automatic Drains - Interconnecting piping - Preassembled for instant Installation - TFA connects all air lines to the parlor	\$ 3,995
		Electrician provides 220V to this group _X_single or3 Phase I I I Image: Image	
1	Group	Small AirPrep Group, including 11/2" copper to all stations	\$ -
		If there's no Crowd Gate, a single 5 hp Compressor is plenty big to run just the parlo	r

		7.5 Hp Vacuum System - New!			
		- 10 hp Oil Vane Pump - New!			
		- Pre-Filter, Check Valve; Exhaust Silencer, Safety Valve, etc.			
1	Group	- 4" Header line to Pulsation and Receiver Group		\$	4,375
		- Includes Frequency Controller - New!			
		Electrician provides 220 volt single phase to this Group - Bid			
		separately!single or3 phase?			
		Need to discuss Stand-By Pump! Could you use your current pump?			
		3'' Pipeline - Remanufactured			
		Single Loop, double slope line, with nipples, fittings, all clamps, gaskets and			
16	Stalls	brackets.		\$	2,857
		2" CIP Line			
		 with nipples, fittings, all clamps, gaskets & brackets. Lines will be dead-ended at rear of parlor 			
16	Stalls	- includes Sweep Y at front of parlor		\$	1,714
10	Stans			Ψ	1,717
		2" Discharge Line - New!			
		from Filter @ Receiver Group to and past Milk Tank and back to the CIP-Rec.			
80	ft	Group, with all brackets and fittings. Includes safety switch at Milk Tank		\$	2,857
		2 x 16 ft Temporary Curb Extensions in Front			
0	ft	from Exit Gate to Breezeway Wall. Includes concrete guard.		\$	-
		1" Kraiburn Rubber Mats (Made in Germany) - New!			
0	Stalls	Includes Installation Labor & Supplies		\$	_
U		On-Farm Spare Parts Kit		Ψ	-
		-			
		(Contains only new parts)			
1	Group	includes all essential parts for at least (1) year of operation (2) sensors, a retract cylinder, at least (1) of each of all air valves		\$	2,143
I	Group	(ω) sensers, a remain cynnuch, ar reast (1) or cauli or all all valves		Ψ	<i>4</i> ,143



	Summary Page	
	Sub-Total Materials	\$ 92,460
	Less 15% Factory-direct Discount	\$ (13,869
	Parlor Materials after Factory-direct Discount	\$ 78,591
	Plus 15% Pre-Installation Labor and Supplies provided by TechForAg at it's factory to convert the above materials into a <i>Ready-To-Milk</i> Modular Parlor	Included
1 Truck	Freight - \$650 in Wisconsin 1 truck for this project	\$ 650
	On-Site Installation Labor, Supplies & Expenses 2 Installers - 8 days @ 12 hrs @ \$75/hr	\$ 14,400
	Start-Up of Milking 1 Parlor Specialist - 2 days @ 12 hrs @ \$55/hr	incl.
	Grand Total	\$ 93,641
	Per Stall	\$ 5,853
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